CROSBIE FOUNDRY CO., INC.

"Castings with a future"

NICKEL, BRASS, BRONZE and ALUMINUM

1600 MISHAWAKA ST.

ELKHART, INDIANA 46514-1898

PHONE (219) 262-1502

RECEIVED MAY 0 4 1989

April 26, 1989

TECHNICAL SUPPORT

Ms. Susan Swales, 5HSM-12 Superfund Program Management Branch U.S.Environmental Protection Agency, 5HS-11 230 South Dearborn Street Chicago, Illinois 60604

Re: Himco, Inc. Dump in Elkhart, Elkhart County, Indiana

Dear Madam:

It is Crosbie Foundry's intention to fully cooperate with the investigation of this landfill problem. Since the exact nature of the toxic pollutants present in this landfill site is unknown to us, we cannot determine whether the Crosbie Foundry actually contributed to the problem or just to the volume of the material in the landfill. We are most anxious to have our position clarified as a potential contributor to the landfill in question.

Hopefully, the information we have provided will assist your agency in making this determination.

Sincerely,

CROSBIE FOUNDRY CO., INC

Daniel J. Crosbie

President

hg encs.

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This affidavit will confirm that a diligent record search has been completed and that there has been a diligent interviewing process with present and former employees who may have knowledge of the operations, hazardous substance use, storage, treatment, disposal or other handling practice of Crosbie Foundry between 1960 and 1979.

We have, to the best of our ability, exhausted all avenues of information retrievable from company records and HIMCO company records and we have basically been forced to rely on personal knowledge from the owners and employees of the business who were active during the time period of your inquiry.

Daniel J. Grosbie, President

Gregory A. Crosbie, Vice-President

John F. Crosbie, Secretary/Treasurer

Subscribed and sworn to before me this 26th day of April A.D., 1989.

IN TESTIMONY WHEREOF, I Helen M. Glick , a Notary Public for the County of Elkhart , State of Indiana.

My commission expires: 12/21/90

Responses Page 1

1. Daniel B. Crosbie - Owner of business 1956 - July, 1985

Alberta A. Crosbie - Owner of business 1956 - July, 1985

Daniel J. Crosbie - Employee since September 8, 1964

Owner since July, 1985

John F. Crosbie - Employee since December 1, 1975

Owner since July, 1985

William Petty - Foundry Foreman and employee since January, 1971

Helen Glick - Secretary and bookkeeper since February, 1972

Patty - HIMCO office employee

2. No documents for the time period involved, 1960 - 1977, remain in Crosbie Foundry's possession. The only document supplied is a photostatic copy of the HIMCO customer file showing our initial service date with them to be January 12, 1970. This was provided to us by Patty, an office worker in Customer Service. All company records which remain in our possession for this time period are restricted solely to sales journals, accounts receivable journals and periodic financial summaries. It has always been the policy of this company to destroy or eliminate from our storage any non-permanent records older than seven (7) years. We, therefore, possess no accounts payable records older than 1982.

Also included are sales receipts ledger sheets from years 1965 - 1977. These show the sale receipts for metal bearing waste materials which have always been sold. Quite often, in the business searly years, these sales were on a cash basis and not recorded.

A chart showing company sales for 1960 - 1977 has been prepared to demonstrate the company growth during the time period in question.

- 3. All of the individuals named in response to inquiry #1 have been involved with the day-to-day operations of the Crosbie Foundry since the business began in 1956. The simple nature of the business in the years prior to 1970 make it very easy to discern what wastes were generated. Since 1970, there are three people still actively employed with the company with full knowledge of day-to-day operations. We have no other sources for documents or information than those already revealed.
- 4. Since the company began operations in 1956, it has always been a non-ferrous sand casting foundry. Our primary customer base has always been the musical instrument manufacturing industry. This type of product requires relatively small amounts of brass and bronze material and large amounts of skilled labor to produce the final products. This is the only work this company produced until around 1970 when the customer base expanded to a more diverse line of cast products. Prior to 1970, the only processes involved in the production of musical instrument keys was the molding, metal melting and pouring, grinding and polishing, inspection and packaging. When the operations diversified, additional production steps were added such as: core making, abrasive saw operation, rough grinding.

Responses

- 4. (continued)
 - The types of processes, the equipment and production methods remained unchanged throughout the remainder of the period in question with the exception of induction melting of the metal which began around 1974. In fact, these processes are still used today with no significant alterations.
- 5. The primary raw materials and supplies used to produce the customers products from 1960 1977 are as follows:
 - A. Bronze and brass ingots the formula for these materials is a trade secret which must remain confidential. Material specification for the two metals exclusively used between 1956 1970 are included.

 Mr. Crosbie used these exact materials when the business was started in 1956; and they are still being used today. Other more standard brass, bronze and aluminum alloys were melted and poured as the customer base diversified around 1970. These will be listed by their commercial ingot designation as provided by the suppliers of these materials: Brass #115, 123, 205, 245, 315, 312, 403, 421, 500, 411; Aluminum #319, 356, 713, 535. These materials were used in varying amounts depending on customer orders and the types of castings required.
 - B. Silica Sand from 1956 through 1977 naturally bonded silica sand was used to make the molds for the castings. This material consists primarily of silica sand of various fine grain sizes, clays such as bentonite, and unspecified organic fines. This sand was used for all molding operations during the period of 1960 1977.
 - C. Fuel oil and electricity were used to melt the metal poured into the molds.
 - D. Silicon carbide crucibles were used to transport the molten metal to the pouring lines.
 - E. Aluminum oxide abrasive belts for grinding and polishing the castings.
 - F. Wool felt wheels for polishing and grinding the castings.
 - G. Resin coated silica sand used to make shell cores.
 - H. Glass was used to purify the molten metal.
- 6. The primary wastes generated by company operations are as follows:
 - A. Waste paper, drinking cups and other similar materials from employee washrooms, eating areas, etc.
 - B. Abrasive belts which are discarded after polishing and grinding operations have worn them beyond further use.
 - C. Silica sand is discarded when it has been burned beyond possible further use.

Responses

6. (continued)

- D. Furnace slag and skimmings from the molten metal are generated during the melting process. This material has always been sold to scrap reclaimers since the company began.
- E. Metal dust and grindings are generated during the polishing, grinding and abrasive saw operations. These have always been sold to scrap reclaimers since the company began.
- F. Metal borings and chips from the drill press are also sold to metal reclaimers.
- G. Wasted core sand and shell core butts are generated during the casting process if shell cores are utilized.

Prior to 1970, only waste 6A and 6B was generated in any appreciable quantities and these were incinerated in burning barrels when required. After 1970, more wastes were generated due to increased operations. Thus waste silica sand, waste core butts and core sand were also discarded along with the paper and abrasive belts.

7. Prior to the year 1970, the company utilized no waste removal service.
All flammable wastes were incinerated regularly and no appreciable amounts of waste silica sand were generated. The sand was constantly reclaimed and revitalized and returned to production.

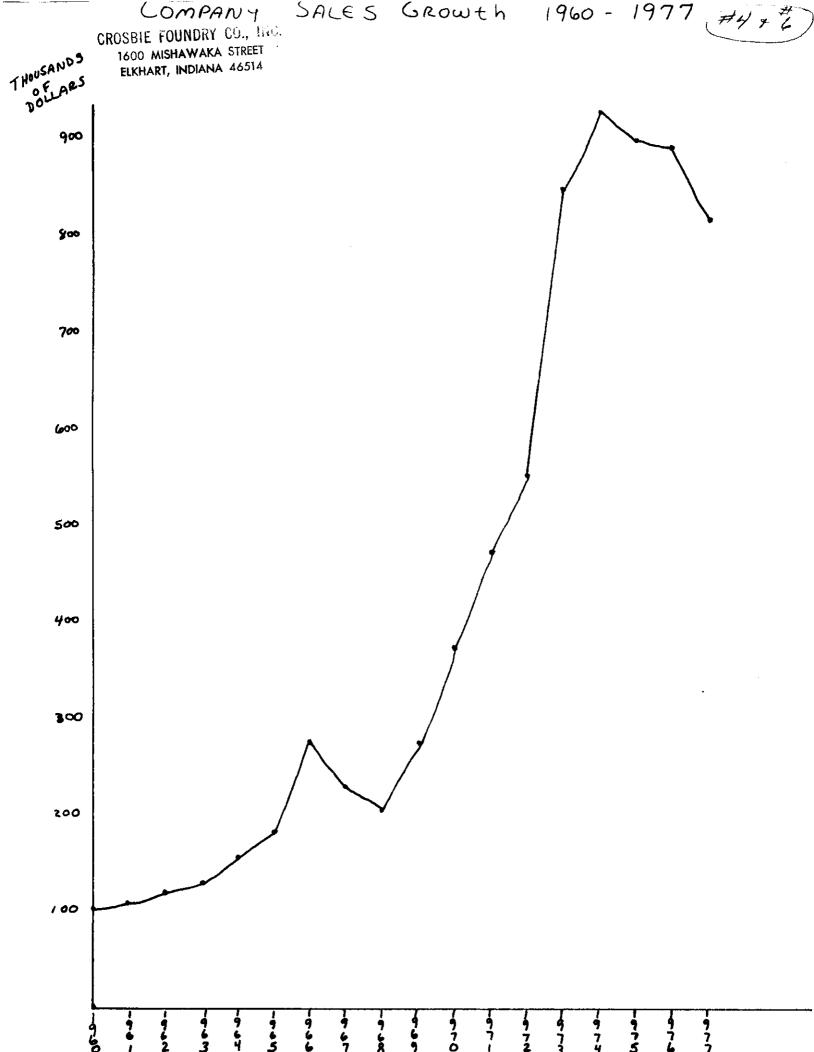
Starting January 12, 1970, Himco began removing company waste in a 4 cubic yard container. At first this was done monthly but eventually it became necessary to increase the removal to twice monthly. This information is the result of conversations with Daniel B. Crosbie, Daniel J. Crosbie, John F. Crosbie and Patty, of Himco, who helped us determine that the waste container size was 4 cubic yards. The frequency of the removal is the combined memories of the other three individuals. No records remain at Crosbie Foundry or Himco as to how many times the box was emptied between 1970 and 1977.

The other metal containing waste materials were periodically sold to metal reclaimers and to the scrap dealers. Some of the companies who purchased this material from 1960 - 1977 were the following: Eastern Smelting & Refining, Buckeye Metals, Sipi Metals, Sam Winer, Mishawaka Brass. Old receivable ledger sheet copies are included as reference for these sales.

8. Unfortunately, we have no documentation pertaining to the removal of waste materials from our facility during the time of 1960 - 1977. The only document I have provided shows that our service with Himco began January 12, 1970. This is a photostatic copy of our customer file. Neither Himco nor Crosbie Foundry has any further documents for this period.

Responses

9. No wastes were disposed of on this property except for the paper materials incinerated in burning barrels between 1956 - 1970.



#5P

COLONIAL METALS CO. P O BOX 311 COLUMBIA, PA 17512

Customer CROSBIE FOUNDRY CO.

Date 3/10/89

Heat No.

5967

Weight <u>5012</u>

Material C97400 411 INGOT TO YOUR SPEC

RECORD # 4187

Copper 51.66 Tin 1.82 Lead 1.80 Zinc BALANCE Iron .65 .15 Antimony 16.34 Nickel .012 Silicon < .005 Aluminum Manganese .003 Phosphorus <u>.031</u> .032 Sulphur

Tensile

Yield

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COLONIAL METALS CO. P O BOX 311 COLUMBIA, PA 17512

Customer CROSBIE FOUNDRY CO

Date 3/10/89

Heat No. 5955

Weight <u>5010</u>

Material C85400 403 INGOT TO YOUR SPEC.

RECORD # 3526

Copper 66.69

Tin 2.13

Lead <u>1.91</u>

Zinc BALANCE

Iron <u>.29</u>

Antimony .11

Nickel <u>.93</u>

Silicon .014

Aluminum .54

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CROSBIE FOUNDRY CO., INC. 1600 MISHAWAKA STREET ELKHART, INDIANA 46514

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42 PAGES ATTACHED

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